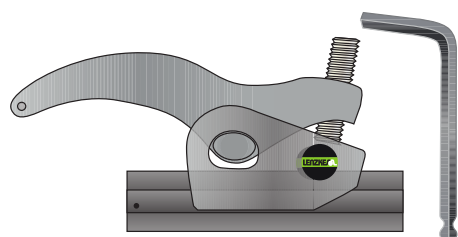
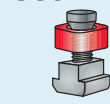


Content:



Set 1 for T-slots

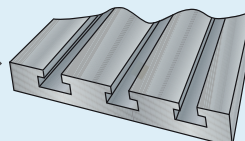


MQ 160



MQ 150

Machine Table



Set 2 for Tapped Holes

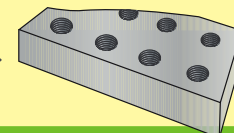


MQ 160

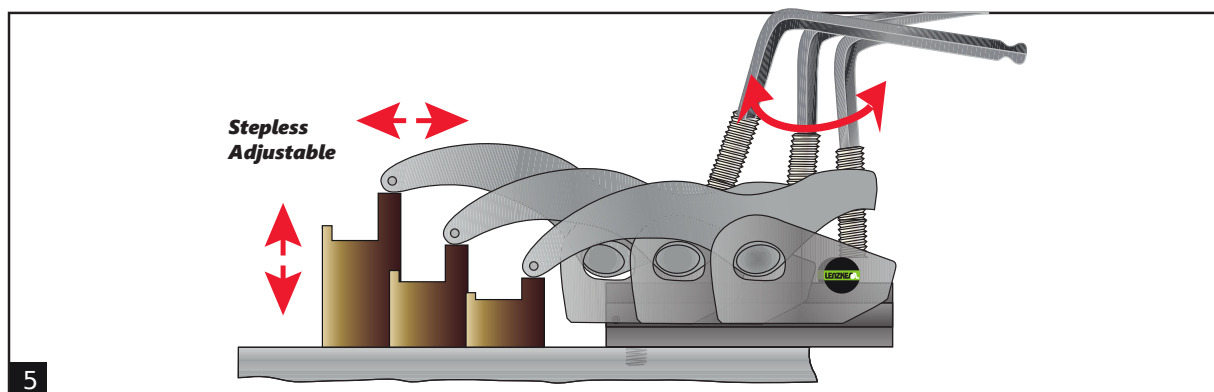
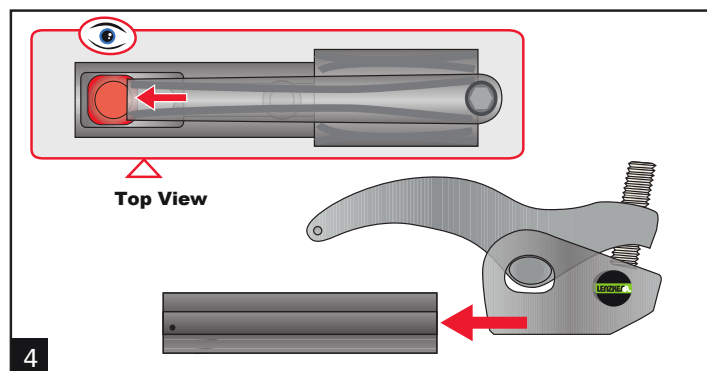
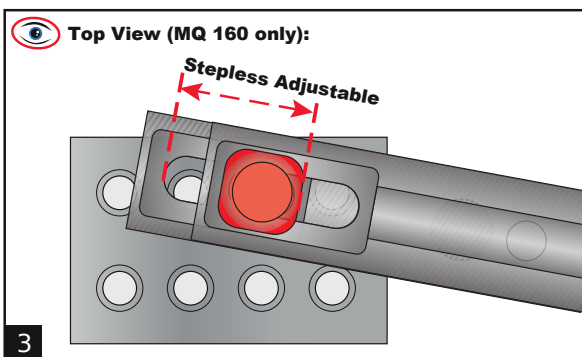
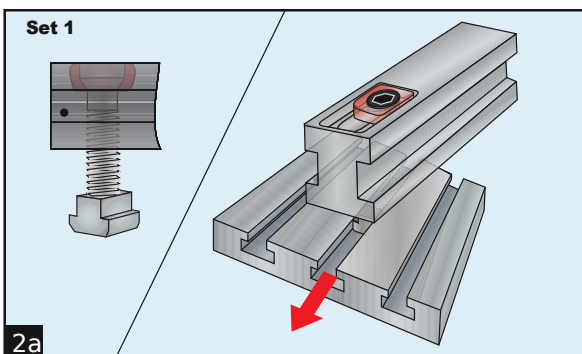
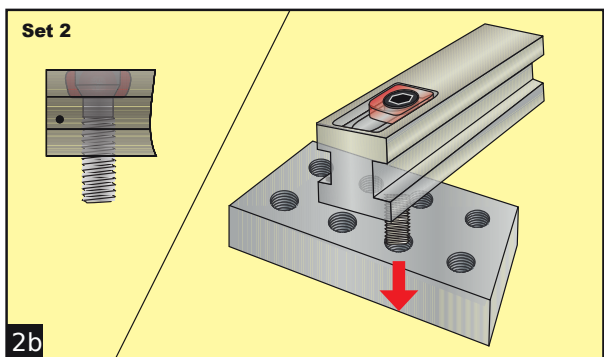
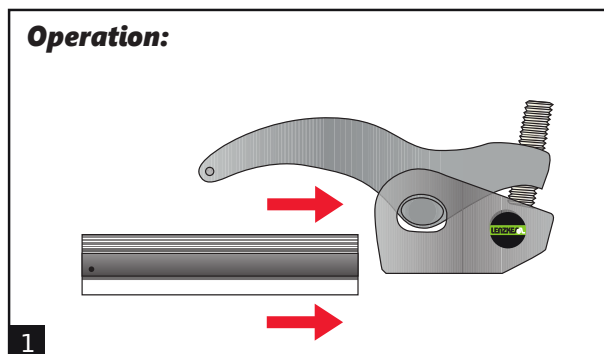


MQ 150

Machine Table

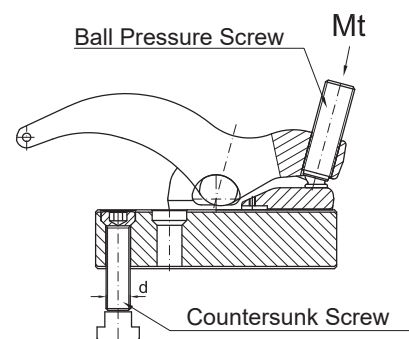


Operation:



Technical Data for mechanical Clamps

Multi-Quick MQ 150 | 160



Imperial

Numbers are based on average clamping heights · Recommended Torques (friction = 0.14)							
			MQ 150		MQ 160		
	Countersunk Screw (d)		Torque Countersunk Screw	Torque Ball Pressure Screw	Holding Force max. F2	Torque Ball Pressure Screw	Holding Force max. F2
Item	inch	metric	ft-lbs	ft-lbs	lbs	ft-lbs	lbs
Series 8	1/4	M06	22	–	–	–	–
	5/16	M08	26	–	–	–	–
	3/8	M10	26	–	–	–	–
	1/2	M12	30	–	–	–	–
...-13	3/8	M10	30	59	6,700	59	6,700
...-13	1/2	M12	52	74	6,700	74	6,700
...-17	–	M14	74	89	8,900	89	8,900
...-17	5/8	M16	111	111	8,900	111	8,900
...-21	–	M18	118	–	–	–	–
...-21	3/4	M20	148	–	–	–	–
...-25	7/8	M22	162	–	–	–	–
...-25/26	1	M24	207	–	–	–	–
...-31/32/37	1 1/4	M30	207	–	–	–	–

Metric

Numbers are based on average clamping heights · Recommended Torques (friction = 0.14)						
			MQ 150		MQ 160	
	Countersunk Screw	Torque Countersunk Screw	Torque Ball Pressure Screw	Holding Force max. F2	Torque Ball Pressure Screw	Holding Force max. F2
Item	d	Mt Nm	Mt Nm	kN	Mt Nm	kN
Series 8	M06	30	–	–	–	–
	M08	35	–	–	–	–
	M10	35	–	–	–	–
	M12	40	–	–	–	–
...-13	M10	40	80	30	80	30
...-13	M12	70	100	30	100	30
...-17	M14	100	120	40	120	40
...-17	M16	150	150	40	150	40
...-21	M18	160	–	–	–	–
...-21	M20	200	–	–	–	–
...-25	M22	220	–	–	–	–
...-25/26	M24	280	–	–	–	–
...-31/32/37	M30	280	–	–	–	–

We reserve the rights to make technical changes